Secretariat of the Team for Countermeasures for Decommissioning and Contaminated Water Treatment

## Main decommissioning works and steps

All fuel has been removed from Unit 4 SFP and preparatory work to remove fuel from Unit 1-3 SFP and fuel debris (Note 1) removal is ongoing.

(Note 1) Fuel assemblies having melted through in the acciden Units 1 & 2 Unit 3 Unit 4 Unit 1: Fuel removal to start in FY2020 Installing **Fuel Removal** Storage and Unit 2: Fuel removal to start in FY2020 Rubble removal a Fuel-Handling Fuel removal Unit 3: Fuel removal to start in mid-FY2018 from SFP & dose reduction handling Unit 4: Fuel removal completed in 2014 Machine **Unit 1-3** The method employed to remove fuel debris for each unit will be Capturing the status inside the PCV/ decided two years after revising **Fuel Debris** Fuel debris Storage and the Mid- and Long-term roadmap examining the fuel debris removal handling (June 2015). The method for the Removal removal method, etc. (Note 2) first unit will be confirmed in the first half of FY2018. Scenario Design and **Dismantling** manufacturing development Dismantling & technology of devices / **Facilities** consideration equipment

#### Toward fuel removal from pool

Toward fuel removal from Unit 3 SFP, works to install the cover are underway.

As measures to reduce the dose on the Reactor Building operating floor, the decontamination and installation of shields were completed in June and December 2016 respectively. Installation of a cover for fuel removal started from January 2017.



Installation of a cover for fuel removal at Unit 3 (July 26, 2017)

#### Three principles behind contaminated water countermeasures:

Countermeasures for contaminated water are implemented in accordance with the following three principles:

#### 1 Eliminate contamination sources

- 1 Multi-nuclide removal equipment, etc.
- ② Remove contaminated water from the trench (Note 3)

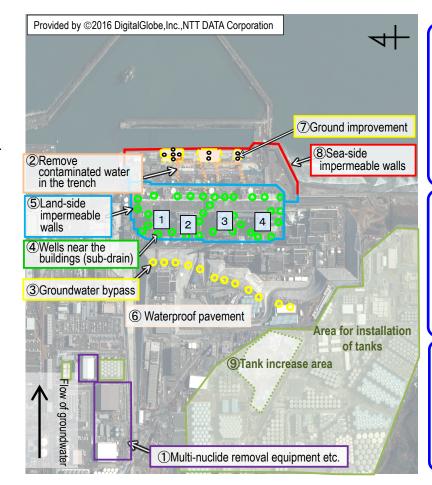
(Note 3) Underground tunnel containing pipes.

#### 2. **Isolate** water from contamination

- 3 Pump up groundwater for bypassing
- 4 Pump up groundwater near buildings
- ⑤ Land-side impermeable walls
- 6 Waterproof pavement

#### 3. Prevent leakage of contaminated water

- Tenhance soil by adding sodium silicate
- ® Sea-side impermeable walls
- Increase the number of (welded-joint) tanks



#### Multi-nuclide removal equipment (ALPS), etc.

- This equipment removes radionuclides from the contaminated water in tanks and reduces risks.
- Treatment of contaminated water (RO concentrated salt water) was completed in May 2015 via multi-nuclide removal equipment, additional multi-nuclide removal equipment installed by TEPCO (operation commenced in September 2014) and a subsidy project of the Japanese Government (operation commenced in October 2014).
- Strontium-treated water from equipment other than ALPS is being retreated in ALPS.



(High-performance multi-nuclide removal equipment)

#### Land-side impermeable walls

- Land-side impermeable walls surround the buildings and reduce groundwater inflow into
  the same.
- Freezing started on the sea side and part of the mountain side from March 2016 and on 95% of the mountain side from June 2016. As for the land-side unfrozen sections, freezing started in two sections from December and four sections from March 3, except for one unfrozen section.
- On the sea side, the underground temperature declined below 0°C throughout the scope requiring freezing, except for the unfrozen parts under the seawater pipe trenches and the areas above groundwater level in October 2016.



(Opening/closure of frozen pipes)

#### Sea-side impermeable walls

- Impermeable walls are being installed on the sea side of Units 1-4, to prevent contaminated groundwater from flowing into the sea.
- The installation of steel pipe sheet piles was completed in September 2015 and they were connected in October 2015. These works completed the closure of the sea-side impermeable walls.



(Sea-side impermeable wall)

## Progress Status and Future Challenges of the Mid- and Long-Term Roadmap toward Decommissioning of TEPCO Holdings' Fukushima Daiichi Nuclear Power Station Units 1-4 (Outline)

## **Progress status**

- ◆ The temperatures of the Reactor Pressure Vessel (RPV) and Primary Containment Vessel (PCV) of Units 1-3 were maintained within the range of approx. 20-35°C\*1 for the past month. There was no significant change in the density of radioactive materials newly released from Reactor Buildings in the air<sup>2</sup>. It was evaluated that the comprehensive cold shutdown condition had been maintained
- \*1 The values varied somewhat; depending on the unit and location of the thermometer.
  \*2 In June 2017, the radiation exposure dose due to the release of radioactive materials from the Unit 1-4 Reactor Buildings was evaluated as less than 0.00028 mSv/year at the site boundary.
  The annual radiation dose by natural radiation is approx. 2.1 mSv/year (average in Japan).

## Investigation inside the Unit 3 PCV

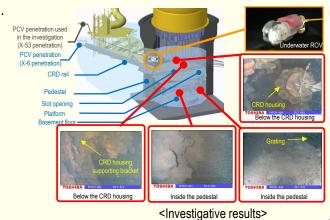
The inside of the PCV was investigated on July 19, 21 and 22 using the underwater ROV (remotely operated underwater vehicle) to inspect the inside of the pedestal\*

where fuel debris potentially existed.

This investigation identified several fallen obstacles and deposits, such as supposed solidified molten materials and grating, inside the pedestal.

Image data collected in the investigation will be analyzed to identify the detailed situation inside the pedestal.

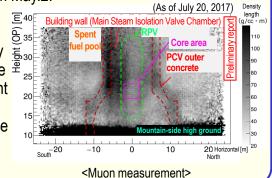
The base supporting the RPV



## Investigation into fuel debris inside the Unit 3 reactor using muon

To identify the status of fuel debris inside the Unit 3 reactor, measurement using muons (a type of elementary particle) derived from cosmic radiation will start from May.2.

To date, the evaluation has yet to confirm any large fuel though there was a possibility of fuel debris remaining inside part of the RPV. Measurement will continue until around the end of August to help advance the data analysis.



# Status of the land-side impermeable walls For the remaining single unclosed section

of the land-side impermeable walls (on the mountain side), a supplementary method will start from July 31 prior to freezing.

Following the approval of the implementation plan, freezing of the unclosed section will start.

The pumped-up groundwater volume, groundwater level and underground temperature will continue to be monitored.

## Seismic safety assessment of the Unit 1 and 2 exhaust stack (final report)

An inspection conducted in April identified an additional breakage at a diagonal brace around 45m on the east side of the Unit 1 and 2 exhaust stack. The seismic safety assessment based on the additionally identified breakage confirmed that the stack would not collapse in the design basis ground motion\* Ss-1-3.

Though periodical inspections will continue, dismantlement of the stack will be started within FY2018 as part of efforts to further reduce risks.

\* Conditions used in the seismic safety assessment for nuclear power plants

#### Blowout panel Cover for fuel removal (closed) Reactor Building (R/B) Removed fuel (assemblies) Spent Fuel Pool **1533**/1533\* Primary containment Freezing started on March 31, Vessel (PCV) Pressure Vessel (RPV) **1568**/1568 Torus Excluding two new fuel Unit 2 Unit 1 Unit 3 Unit 4

# Results of the investigation into uninvestigated areas in the Unit 1 T/B

For the Unit 1 Turbine Building (T/B), removal of accumulated water on the lowest floor was completed in March 2017 except for (three) uninvestigated areas. On July 5, these isolated areas were investigated. Remaining water, identified in one area, was drained. No water accumulated in the isolated areas was deemed to have leaked outside because these areas were sealed off and isolated.

## Installation start of the Unit 3 fuel removal cover dome roof

Toward fuel removal from Unit 3. installation and adjustment of a rail on which the fuel handling machine (FHM) and the crane would travel were completed on July 21.

As preparation for the fuel removal in around mid-FY2018, installation of the fuel removal cover dome roof will start from July 22.



Installation of the dome roof (installation of slide trestle)

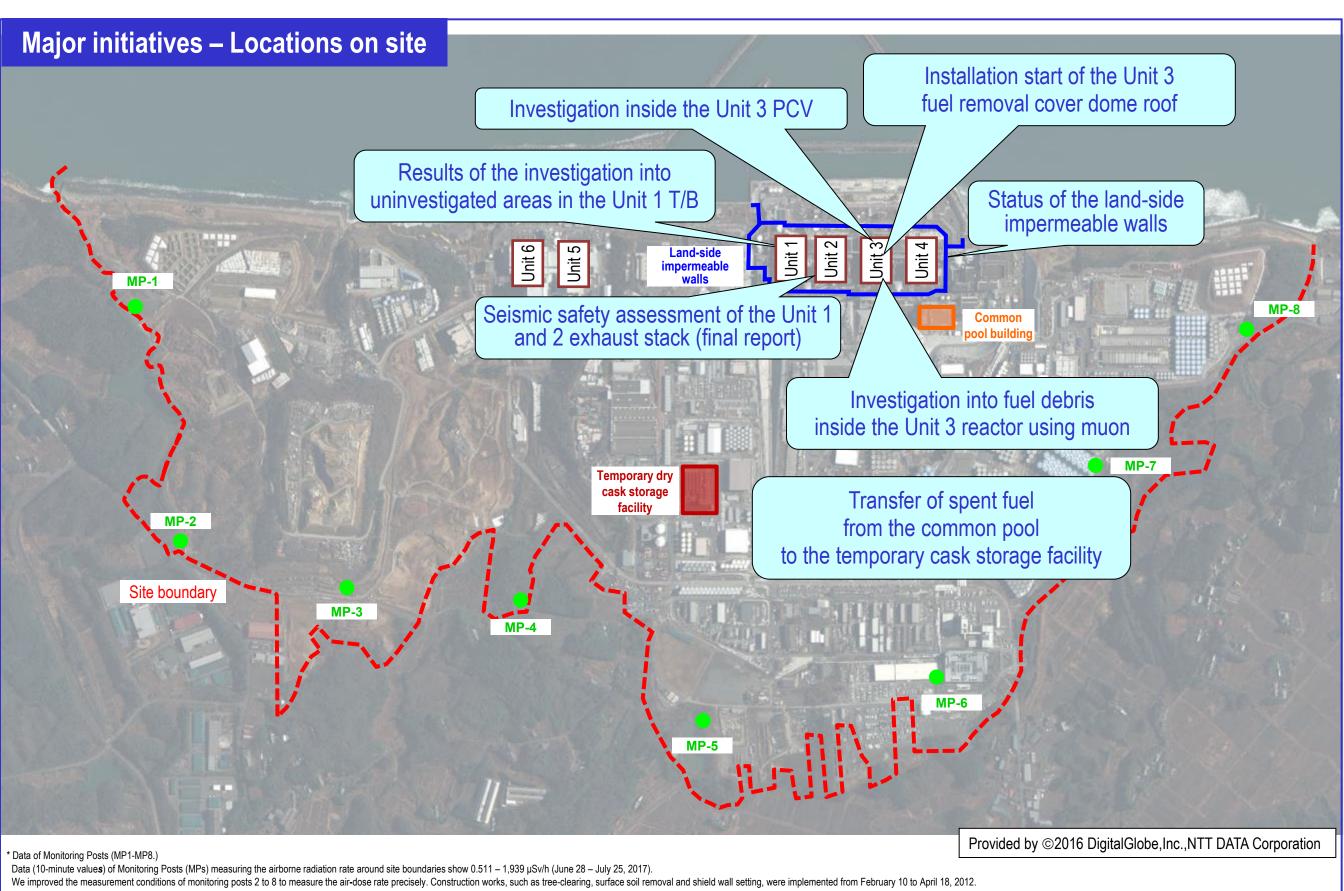
# Transfer of spent fuel from the common pool to the temporary cask storage facility

To make space in the common pool prior to fuel removal from Unit 3, part of the spent fuel stored in the common pool will be loaded in (nine) casks\*, and transferred to and stored in the temporary cask storage facility.

On July 22, the first cask was transferred. The remaining eight casks will be transferred by around July 2018.

\* Container storing spent fuel

<Transfer of a cask>



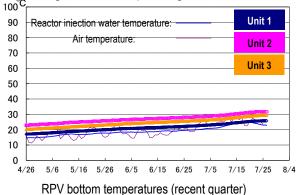
Therefore monitoring results at these points are lower than elsewhere in the power plant site

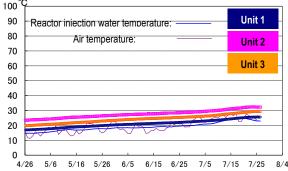
The radiation shielding panel around monitoring post No. 6, which is one of the instruments used to measure the radiation dose at the power station site boundary, were taken off from July 10-11, 2013, since further deforestation, etc. has caused the surrounding radiation dose to decline significantly

#### I. Confirmation of the reactor conditions

#### 1. Temperatures inside the reactors

Through continuous reactor cooling by water injection, the temperatures of the Reactor Pressure Vessel (RPV) bottom and the Primary Containment Vessel (PCV) gas phase were maintained within the range of approx. 20 to 35°C for the past month, though it varied depending on the unit and location of the thermometer.





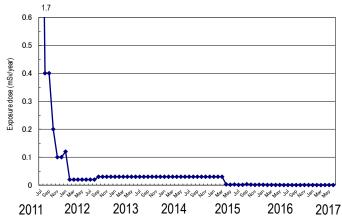
PCV gas phase temperatures (recent quarter)

\* The trend graphs show part of the temperature data measured at multiple points.

#### 2. Release of radioactive materials from the Reactor Buildings

As of June 2017, the density of radioactive materials newly released from Reactor Building Units 1-4 in the air and measured at the site boundary was evaluated at approx. 2.2×10<sup>-12</sup> Bq/cm³ for Cs-134 and 1.2×10<sup>-11</sup> Bq/cm³ for Cs-137, while the radiation exposure dose due to the release of radioactive materials there was less than 0.00028 mSv/year.

Annual radiation dose at site boundaries by radioactive materials (cesium) released from Reactor Building Units 1-4
(Reference)



- \* The density limit of radioactive materials in the air outside the surrounding monitoring area: [Cs-134]: 2 x 10-5 Bq/cm³
- [Cs-137]: 3 x 10-5 Bq/cm<sup>3</sup>
- \* Dust density around the site boundaries of Fukushima Daiichi Nuclear Power Station (actual measured values):

[Cs-134]: ND (Detection limit: approx. 1 x 10-7 Bq/cm<sup>3</sup>) [Cs-137]: ND (Detection limit: approx. 2 x 10-7 Bq/cm<sup>3</sup>)

\* Data of Monitoring Posts (MP1-MP8).

Data of Monitoring Posts (MPs) measuring the airborne radiation rate around the site boundary showed  $0.511-1.939~\mu Sv/h$  (June 28 – July 25, 2017).

To measure the variation in the airborne radiation rate of MP2-MP8 more accurately, environmental improvement (tree trimming, removal of surface soil and shielding around the MPs) was completed.

Note: Different formulas and coefficients were used to evaluate the radiation dose in the facility operation plan and monthly report. The evaluation methods were integrated in September 2012. As the fuel removal from the spent fuel pool (SFP) commenced for Unit 4, the radiation exposure dose from Unit 4 was added to the items subject to evaluation since November 2013. The evaluation has been changed to a method considering the values of continuous dust monitors since FY2015, with data to be evaluated monthly and announced the following month.

#### 3. Other indices

There was no significant change in indices, including the pressure in the PCV and the PCV radioactivity density (Xe-135) for monitoring criticality, nor was any abnormality in the cold shutdown condition or criticality sign detected.

Based on the above, it was confirmed that the comprehensive cold shutdown condition had been maintained and the reactors remained in a stabilized condition.

#### II. Progress status by each plan

#### 1. Contaminated water countermeasures

To tackle the increase in accumulated water due to groundwater inflow, fundamental measures to prevent such inflow into the Reactor Buildings will be implemented, while improving the decontamination capability of water treatment and preparing facilities to control the contaminated water

- > Operation of the groundwater bypass
- From April 9, 2014, the operation of 12 groundwater bypass pumping wells commenced sequentially to pump up

groundwater. The release started from May 21, 2014 in the presence of officials from the Intergovernmental Liaison Office for the Decommissioning and Contaminated Water Issue of the Cabinet Office. Up until July 25, 2017, 296,991 m³ of groundwater had been released. The pumped-up groundwater was temporarily stored in tanks and released after TEPCO and a third-party organization had confirmed that its quality met operational targets.

· Pumps are inspected and cleaned as required based on their operational status.

#### Water treatment facility special for Subdrain & Groundwater drains

- To reduce the level of groundwater flowing into the buildings, work began to pump up groundwater from wells (subdrains) around the buildings on September 3, 2015. The pumped-up groundwater was then purified at dedicated facilities and released from September 14, 2015. Up until July 25, 2017, a total of 371,383 m³ had been drained after TEPCO and a third-party organization had confirmed that its quality met operational targets.
- Due to the level of the groundwater drain pond rising since the sea-side impermeable walls were closed, pumping started on November 5, 2015. Up until July 25, 2017, a total of approx. 139,000 m³ had been pumped up. A quantity of fewer than 10 m³/day is being transferred from the groundwater drain to the Turbine Buildings (average for the period June 22 July 19, 2017).
- As a measure to enhance subdrains and groundwater drains, the capability of the treatment facility for subdrains and groundwater drains is being improved. Installation of additional water collection tanks and temporary water storage tanks was completed and installation of fences, pipes and ancillary facilities is underway. The treatment capacity is being enhanced incrementally to accommodate the increasing volume of pumped-up groundwater during the high rainfall season (currently: approx. 800 m³/day, from early September: approx. 900 m³/day, from mid-early September: approx. 1,200 m³/day, from early November: approx. 1,500m³/day).
- To maintain a constant level of groundwater pumped up from subdrains, work to install additional subdrain pits and recover existing subdrain pits is underway. They will go into operation sequentially from a pit for which work is completed (the number of pits which went into operation: 3/15 of additional pits, 0/4 of recovered pits).
- "Inflow of groundwater/rainwater into buildings" correlates highly with the average water level of subdrains around Unit 1-4 buildings.
- Since January 2017 in particular, the average subdrain water level has declined as measures for subdrains, closure
  of unfrozen sections of the land-side impermeable walls (on the mountain side) and other constructions have
  progressed as well as the low-rainfall climate. The "inflow of groundwater/rainwater into buildings" has also declined
  correspondingly.

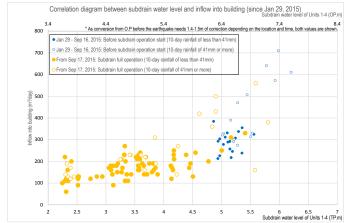


Figure 1: Correlation between inflow such as groundwater and rainwater into buildings and the water level of Unit 1-4 subdrains

#### Construction status of the land-side impermeable walls

- For the remaining single unclosed section of the land-side impermeable walls (on the mountain side), a supplementary method will start from July 31 prior to freezing.
- Following approval of the implementation plan, freezing of the unclosed section will start.
- The pumped-up groundwater volume, groundwater level and underground temperature will continue to be monitored.

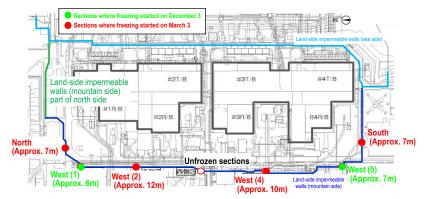


Figure 2: Closure of part of the land-side impermeable walls (on the mountain side)

- > Operation of multi-nuclide removal equipment
- Regarding the multi-nuclide removal equipment (existing, additional and high-performance), hot tests using radioactive water were underway (for existing equipment, System A: from March 30, 2013, System B: from June 13, 2013, System C: from September 27, 2013; for additional equipment, System A: from September 17, 2014, System B: from September 27, 2014, System C: from October 9, 2014 and for high-performance equipment, from October 18, 2014).

As of July 20, the volumes treated by existing, additional and high-performance multi-nuclide removal equipment were approx. 359,000, 355,000 and 103,000 m³ respectively (including approx. 9,500 m³ stored in the J1(D) tank, which contained water with a high density of radioactive materials at the System B outlet of existing multi-nuclide removal equipment).

- To reduce the risks of strontium-treated water, <u>treatment using existing</u>, <u>additional and high-performance multi-nuclide removal equipment has been underway (existing: from December 4, 2015; additional: from May 27, 2015; high-performance: from April 15, 2015). Up until July 20, approx. 358,000 m³ had been treated.</u>
- On July 21, leakage was identified from a sampling pipe drain line of the additional multi-nuclide removal equipment System B absorption vessel pH detector. Approx. 5 L had leaked. All the leaked water remained within the fences inside the building and no external leakage was identified. The pH detector of the leaked part was bypassed and operation has resumed since July 24.
- > Toward reducing the risk of contaminated water stored in tanks
  - Treatment measures comprising the removal of strontium by cesium-absorption apparatus (KURION) (from January 6, 2015) and the secondary cesium-absorption apparatus (SARRY) (from December 26, 2014) have been underway. <u>Up until July 20, approx. 381,000 m³ had been treated.</u>

#### Measures in Tank Areas

• Rainwater, under the release standard and having accumulated within the fences in the contaminated water tank area, was sprinkled on site after eliminating radioactive materials using rainwater-treatment equipment since May 21, 2014 (as of July 24, 2017, a total of 87,194 m³).

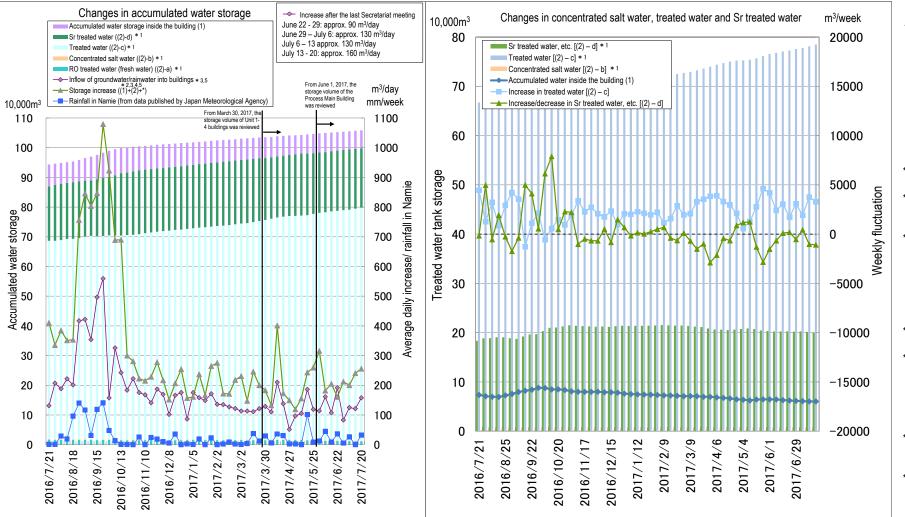


Figure 3: Status of accumulated water storage

As of July 20, 2017

- \*1: Water amount for which the water-level gauge indicates 0% or
- \*2: On January 19, 2017, the water volume was reviewed by reevaluating the remaining volume of concentrated salt water and the data was corrected.
- 3: "Increase/decrease of water held in buildings" used to evaluate the "Inflow of groundwater/rainwater into buildings" and "Storage increase" is calculated based on data from the water-level gauge. During the following evaluation periods, when the gauge was calibrated, these two values were evaluated as lower than anticipated.
- (September 22-29, 2016: Unit 3 Turbine Building)
- \*4: Including the effect of variation in water volume stored in tanks with the change in temperature.
- \*5: The increase is considered attributable to the uncertain cross-section area (evaluated value) for the water level needed to calculate the water volume stored in the Centralized Radiation Waste Treatment Facility.
- Since the calculation of June 1, 2017, the cross-section area (evaluated value) has been reviewed.
- 6: Including the rainwater volume, which could not be treated in the rainwater treatment facilities, transferred to Sr-treated water tanks (May 25 – June 1, 2017: 700m³/week).
- \*7: Corrected based on the result of an investigation conducted on July 5, 2017 that the water volume in the uninvestigated areas in Unit 1 T/B was less than assumed.

#### Removal of stored water in Unit 1-3 condensers

- High-dose contaminated water has been stored in Unit 1-3 condensers. To advance accumulated water treatment in buildings, the density of accumulated water in these condensers must be lowered from an early stage to reduce the quantity of radioactive materials in accumulated water in buildings.
- For Unit 1, water accumulated above the hot well roof in the condenser was removed and diluted in November 2016. As preparatory work to remove water having accumulated below the hot well roof, the roof manhole was opened by June 28 and an obstacle (strainer) under the opened roof manhole was removed by mid-July. Pumps, transfer lines, etc. will be installed by the end of July and water removal will start from early August.
- For Unit 2, water having accumulated above the hot well roof in the condenser was removed during the period April 3-13, 2017 and transferred. An investigation on the HW roof is currently underway using a self-propelled camera injected from the external casing manhole into the condenser. Regarding Condenser (B), a hot well roof notch was identified. Methods to inject a pump or hose into the hot well roof notch are being considered.
- For Unit 3, water accumulated above the hot well roof in the condenser was removed during the period June 1-6 2017 and transferred. An investigation on the HW roof is currently underway using a self-propelled camera injected from the external casing manhole into the condenser. Regarding Condenser (B), a hot well roof notch was identified. Methods to inject a pump or hose into the hot well roof notch are being considered.
- Results of the investigation into uninvestigated areas in the Unit 1 Turbine Building
- The level of accumulated water in the Unit 1 Turbine Building was reduced and the accumulated water was removed from the lowest floor in the building except for areas isolated by walls where water potentially remained in some parts.
- The isolated areas were investigated on July 5. Remaining groundwater identified in Electric Manhole Nos. 1 and 2 was drained on the same day. These isolated areas are being managed as drain-completed areas.
- For the Unit 1 Turbine Building, transfer of accumulated water higher than the lowest floor was completed through these measures.
- > Water leakage from a pressure hose of the rainwater-treatment facility
- On June 29, a worker detected water leakage from a pressure hose (between H2 H4 tank areas) of the rainwater-treatment facility. The leaked water was rainwater having been used to check leakage when the hose was installed. No leakage was deemed to have flowed into the drainage channel because there was no drainage ditch or side ditch around the hose, though the leakage part was located outside the fences. Following removal of water from the pressure hose, leakage stopped. The hose was removed on July 19.
- The leakage was considered attributable to external damage by certain factors, instead of degradation, based on the conditions of the pressure hose. Two unused similar pressure hoses will also be removed after extracting water (for one of them, removal will be completed on July 31). A notice was issued to take sufficient care and implement measures such as covering, to prevent damage to pressure hoses during work around such hoses that transfer contaminated water, etc.

#### 2. Fuel removal from the spent fuel pools

Work to help remove spent fuel from the pool is progressing steadily while ensuring seismic capacity and safety. The removal of spent fuel from the Unit 4 pool commenced on November 18, 2013 and was completed on December 22, 2014

- Main work to help remove spent fuel at Unit 1
- The removal of pillars and beams of the building cover started from March 31, 2017 and was completed on May 11. Modification of the pillars and beams (including windbreak sheets) will follow.
- Toward formulating a work plan for rubble removal, an additional investigation into the rubble status and dose rate measurement on the well plug has been underway from May 22 to identify the status around the well plug.
- This investigation confirmed that decontamination of the surface of the well pug and rubble on south side of the plug

is useful for dose rate reduction. The dose source inside the well plug will be investigated to evaluate the effect of skyshine and dust scattering when moving the well plug. The investigation also identified no significant increase in dust density on the well before and after the suction of small rubble. The investigation on the operating floor, etc. will continue until mid-August.

#### Main work to help remove spent fuel at Unit 2

- To help remove the spent fuel from the pool of the Unit 2 Reactor Building, preparatory work to make an opening in the external wall on the west wide of the building was completed to allow access to the operating floor.
- Preparatory work to remove the roof protection layer, etc. has been underway from June 19.

#### Main work to help remove spent fuel at Unit 3

- Installation of the FHM girder\* and work floor started on March 1 and was completed on July 15, including external materials. Installation of the traveling rail started on June 12 and was complete on July 21. A fuel removal cover dome roof unit (one of eight) was transported to the site and installation of a dome roof will start from July 22.
- To make space in the common pool prior to fuel removal from Unit 3, part of the spent fuel stored in the common pool will be transferred to and stored in the temporary cask storage facility. On June 10, two containers (casks) to store the spent fuel were delivered to the Fukushima Daiichi Nuclear Power Station. On July 22, the first cask was transferred. The remaining eight casks will be transferred by around July 2018.

  \* Horizontal members composing the gate structure. A rail will be mounted on the girder where the fuel-handling machine (FHM) and a crane will travel.

#### 3. Removal of fuel debris

Promoting the development of technology and collection of data required to prepare fuel debris removal, such as investigations and repair of PCV's leakage parts as well as decontamination and shielding to improve PCV accessibility.

#### Investigation inside the Unit 1 PCV

- · Images acquired in the investigation inside the PCV in March 2017 were sharpened to identify new information and the dose data collected in the investigation was analyzed to assume for any spread of debris from the pedestal opening
- The analysis identified no visible severe damage or collapse in the structure (steel, valves) around the drain sump.
- The assumption based on the investigative results: the main dose source on the deposit surface was cesium 137; in parts with a thin deposit layer, there was no debris or little if it existed. In parts near the pedestal opening, it was impossible to assume whether or not fuel debris existed in the deposit because of the high deposit surface.

#### Investigation inside the Unit 2 PCV

- During the internal PCV exploration conducted during January and February 2017 dose rates inside the PCV were estimated from the noise level, and based on measurement by integrating dosimeters. Since the dose rates estimated during the exploration differed greatly from those estimated during past investigation, the dose rates were
- The threshold values which differentiate background noise from the noise caused by radiation were set lower than the values in calibration, which resulted in the larger estimate of dose rate. When irradiation tests and analysis were conducted to compare the amount of noise in images caused by the radiation sources to create a calibration curve (Co-60) and that of primary radiation sources inside the PCV (Cs-137), it was found that the primary radiation source inside the PCV (Cs-137) generates more noise in images which resulted in the larger estimate of dose rate.
- The dose rate was calculated based on the difference between the measured values from two of four integrating dosimeters. An inspection of each dosimeter confirmed that one of two measured values used in the measurement locations tended to indicate larger values than those of the other three measured values.

### Investigation inside the Unit 3 PCV

The inside of the PCV was investigated on July 19, 21 and 22 using the underwater ROV to inspect the pedestal basement floor where fuel debris potentially existed and collect feedback on designing and developing equipment for the next investigation inside the pedestal.

- This investigation identified several fallen obstacles and deposits, such as supposed solidified molten materials and grating, inside the pedestal.
- Image data collected in the investigation will be analyzed to identify the detailed status inside the pedestal.
- > Measurement of muons to determine the location of fuel debris inside the Unit 3 reactor
- To identify the location of fuel debris inside the Unit 1 and 2 reactors, muons, as cosmic radiation traversing the reactors, were measured via the muon transmission method.
- For Unit 3, measurement of muons has been underway from May 2. To date, the evaluation has not yet confirmed any large high-density materials, despite fuel debris potentially remaining inside part of the RPV. Measurement will continue to help the data analysis progress.

#### 4. Plans to store, process and dispose of solid waste and decommission of reactor facilities

Promoting efforts to reduce and store waste generated appropriately and R&D to facilitate adequate and safe storage, processing and disposal of radioactive waste

- Management status of rubble and trimmed trees
  - As of the end of June 2017, the total storage volume of concrete and metal rubble was approx. 210,500 m³ (+1,600 m³ compared to at the end of May, with an area-occupation rate of 65%). The total storage volume of trimmed trees was approx. 118,000 m³ (+10,600 m³ compared to at the end of May, with an area-occupation rate of 63%). The total storage volume of used protective clothing was approx. 67,300 m³ (-600 m³ compared to at the end of May, with an area-occupation rate of 95%). The increase in rubble was mainly attributable to construction related to tank installation. The increase in trimmed trees was mainly attributable to construction related to site preparation-related work. The decrease in used protective clothing was mainly attributable to operation of the incinerator.
- > Management status of secondary waste from water treatment
- As of July 20, 2017, the total storage volume of waste sludge was 597 m³ (area-occupation rate: 85%) and that of concentrated waste fluid was 9,390 m³ (area-occupation rate: 88%). The total number of stored spent vessels, High-Integrity Containers (HICs) for multi-nuclide removal equipment, etc., was 3,700 (area-occupation rate: 58%).

#### Reactor cooling

The cold shutdown condition will be maintained by cooling the reactor by water injection and measures to complement the status monitoring will continue

- ➤ Nitrogen injection from the Unit 1 jet pump instrumentation rack line
- For Unit 1, into which nitrogen was injected from the reactor pressure vessel (RPV) head spray line to the RPV at present, a new jet pump instrumentation rack line was installed for nitrogen injection.
- To verify the effect inside the PCV during solo nitrogen injection of the jet pump instrumentation rack line, the head spray line was replaced with the jet pump instrumentation rack line during the period June 6 to July 18 for nitrogen injection into the RPV.
- As no significant change was identified in monitoring parameters inside the PCV throughout the test period, the verification confirmed that nitrogen injection by the jet pump instrumentation rack line would be feasible.
- After the test, full-scale nitrogen injection started at a rate of 15 Nm<sup>3</sup>/h from the RPV head spray line and jet pump instrumentation rack line respectively.
- ➤ Cooling suspension test of the Unit 1 SFP circulating cooling facility (bypass operation of the primary system heat exchanger)
- Decay heat of spent fuel stored in the Unit 1 spent fuel pool (SFP) has been declining.
- The cooling suspension test conducted in April 2017 confirmed the balanced decay heat of the spent fuel and the heat release stabilized SFP water temperature.
- To verify the evaluation results of the SFP water temperature by checking the change rate in the SFP water

- temperature in summer when the external temperature is high, a bypass operation of the SFP circulating cooling facility primary system heat exchanger is underway from July 17 to late August.
- Cooling will resume if the SFP water temperature exceeds the most stringent criteria in the water temperature evaluation in consideration of natural heat release, or generated steam affects the work.
- Water injection solely by the FDW system during PE pipe installation work for the Unit 1-3 reactor water injection line
- In the Unit 1-3 reactor water injection equipment, SUS flexible tubes of the core spray system (CS system) line will be replaced with PE pipes to improve reliability. During the replacement, water will be injected into the reactor solely via the feed water (FDW) system. Based on past water injection performance, it was evaluated that the reactor could be cooled by full-volume injection from the FDW system.
- For Unit 1, a FDW system full-volume injection test has been underway from July 25 prior to the replacement.
- Measures for facilities in response to the suspension of important safety equipment attributable to human error (two cases)
- Measures to prevent recurrence have been implemented in response to the suspension of important safety
  equipment attributable to human errors, which occurred on December 4 and 5, 2016 (suspension of the Unit 2 and 3
  SFP alternative cooling facility and the Unit 3 condensate storage tank reactor water injection pump). For the "review
  of interlocking, etc.," an area which was not completed among the mid- and long-term measures, items to be
  improved in facilities were considered.
- The consideration decided on the following actions to be implemented for important safety equipment:
  - For the reactor water injection facilities, a review will be considered concerning the number of facilities, necessity and interlocking of automatic startup, and layout.
  - ✓ For the SFP circulating cooling facility, gauges to indicate water level and temperature will be installed in the SFP.
  - ✓ For the PCV gas management facility, the cooling method used by the cooling system for Unit 1 nuclide analysis will be changed.
  - ✓ For the PCV nitrogen injection facility, nitrogen gas separators operable by a diesel power generator will be installed.

#### 6. Reduction in radiation dose and mitigation of contamination

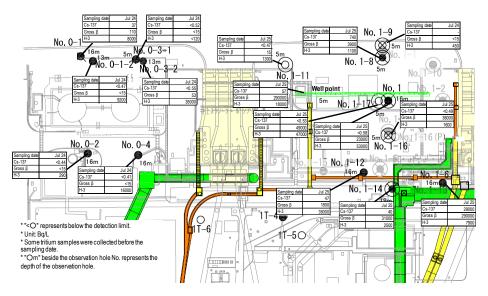
Effective dose-reduction at site boundaries and purification of port water to mitigate the impact of radiation on the external environment

- Status of groundwater and seawater on the east side of Turbine Building Units 1-4
- Regarding radioactive materials in the groundwater near the bank on the north side of the Unit 1 intake, despite the
  tritium density at groundwater in Observation Hole No. 0-1 gradually increasing since October 2016, it currently
  remains constant at around 10,000 Bq/L.
- Regarding the groundwater near the bank between the Unit 1 and 2 intakes, though the tritium density at groundwater Observation Hole No. 1-6 had been increasing from around 6,000 to 60,000 Bq/L since November 2016, it currently stands at around 8,000 Bq/L. Though the density of gross β radioactive materials at the same groundwater Observation Hole had been declining since July 2016, it has remained constant since mid-October 2016 at around 300,000 Bq/L. Though the density of gross β radioactive materials at groundwater Observation Hole No. 1-8 had remained constant at around 8,000 Bq/L, it has been declining since April 2017 and currently stands at around 4,000 Bq/L. Though the density of gross β radioactive materials at the groundwater Observation Hole No. 1-12 had remained constant at around 20 Bq/L, it has been increasing since May 2017 and currently stands at around 2,000 Bq/L. Though the tritium density at groundwater Observation Hole No. 1-14 had remained constant at around 10,000 Bq/L, it has been declining since April 2017 and currently stands at around 3,000 Bq/L. Though the

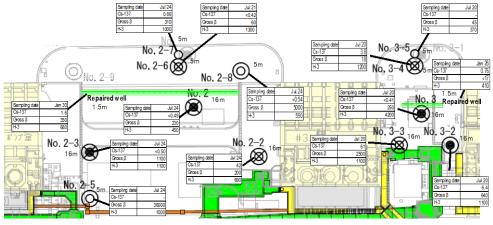
tritium density at groundwater Observation Hole No. 1-17 had been declining from 40,000 Bq/L and repeatedly increasing since March 2016, and then declining since October 2016, it has been increasing since February 2017 and currently stands at around 40,000 Bq/L. Though the density of gross β radioactive materials at the same groundwater Observation Hole increased from 200,000 Bq/L to 600,000 Bq/L in May 2017 and then declining, it currently stands at around 50,000 Bq/L. Since August 15, 2013, pumping of groundwater continued (at the well point between the Unit 1 and 2 intakes: August 15, 2013 – October 13, 2015 and from October 24; at the repaired well: October 14 - 23, 2015).

- Regarding radioactive materials in the groundwater near the bank between the Unit 2 and 3 intakes, though the tritium density at groundwater Observation Hole No. 2-3 had remained constant at around 4,000 Bq/L, having initially declined since November 2016 before remaining constant at around 600 Bq/L, it has been increasing since March 2017 and currently stands at around 1,000 Bq/L. Though the tritium density at groundwater Observation Hole No. 2-5 had remained constant at around 500 Bq/L, it has increased to 2,000 Bq/L since November 2016, then declined and currently stands at around 1,000 Bq/L. Though the density of gross β radioactive materials at the same groundwater Observation Hole had been increasing from 10,000 Bq/L since November 2016, it has remained constant at around 40,000 Bq/L. Since December 18, 2013, pumping of groundwater continued (at the well point between the Unit 2 and 3 intakes: December 18, 2013 October 13, 2015; at the repaired well: from October 14, 2015).
- Regarding radioactive materials in the groundwater near the bank between the Unit 3 and 4 intakes, though the tritium density at groundwater Observation Hole No. 3 had remained constant at around 9,000 Bq/L, it has been gradually declining since October 2016 and currently stands at around 5,000 Bg/L. Though the density of gross β radioactive materials at the same groundwater Observation Hole had remained constant at around 500 Bg/L, it has been gradually declining since November 2016 and currently stands at around 300 Bq/L. The tritium density at groundwater Observation Hole No. 3-2 has been gradually declining from 3,000 Bg/L since October 2016 and currently stands at around 1,000 Bq/L. The density of gross β radioactive materials at the same groundwater Observation Hole has been gradually declining from 3,500 Bg/L since October 2016 and currently stands at around 700 Bq/L. The tritium density at groundwater Observation Hole No. 3-3 has been gradually declining from 2,500 Bg/L since November 2016 and currently stands at around 1,200 Bg/L. The density of gross β radioactive materials at the same groundwater Observation Hole has been gradually declining from 6,300 Bg/L since September 2016 and currently stands at around 3,000 Bg/L. At groundwater Observation Hole No. 3-4, though the tritium density had been gradually increasing from 2,500 Bg/L since October 2016, it had declined and currently stands at around 1,500 Bq/L. At groundwater Observation Hole No. 3-5, the density of gross β radioactive materials had been declining from 100 Bq/L since October 2016 and repeatedly increasing, it currently stands at around 50 Bq/L. Since April 1, 2015, pumping of groundwater continued (at the well point between the Unit 3 and 4 intakes: April 1 – September 16, 2015; at the repaired well: from September 17, 2015).
- Regarding the radioactive materials in seawater in the Unit 1-4 intake area, densities have remained low except for
  the increase in cesium 137 and strontium 90 during heavy rain. They have been declining following the completed
  installation and the connection of steel pipe sheet piles for the sea-side impermeable walls. The density of cesium
  137 has been increasing since January 25, 2017, when a new silt fence was installed to accommodate the
  relocation.
- Regarding the radioactive materials in seawater in the area within the port, densities have remained low except for the increase in cesium 137 and strontium 90 during heavy rain. They have been declining following the completed installation and the connection of steel pipe sheet piles for the sea-side impermeable walls.
- Regarding the radioactive materials in seawater in the area outside the port, densities of cesium 137 and strontium 90 have been declining and remained low following the completed installation and the connection of steel pipe sheet piles for the sea-side impermeable walls.
- > Alert issued from a continuous dust monitor on the site boundary

- On July 12, a "high alert" indicating an increased density of dust radiation was issued from a dust monitor near the monitoring post (MP) No. 7.
- The cause was considered to be natural nuclides for the following reasons: no abnormality was identified in plant parameters when the "high alert" was issued; no abnormality was identified in values measured by the other dust monitors; there was no on-site work around the monitor that could explain the dust increase; a gamma nuclide analysis of the filter used when the "high alert" was issued confirmed that the densities of artificial nuclides such as cesium were below the detection limit while natural nuclides (bismuth 214 and lead 212) were detected; and an inspection of detailed data stored in the dust monitor did not identify any abnormal value such as noise.



<Unit 1 intake north side, between Unit 1 and 2 intakes>



<Between Unit 2 and 3 intakes, between Unit 3 and 4 intakes>

Figure 4: Groundwater density on the Turbine Building east side

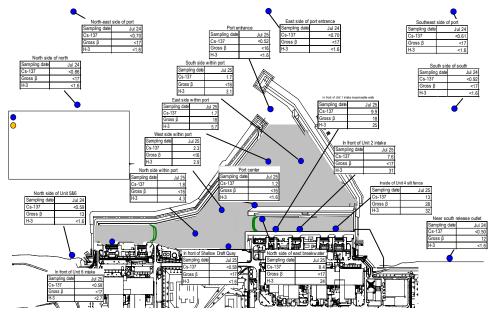


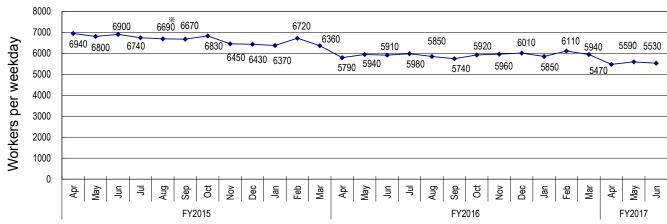
Figure 5: Seawater density around the port

#### 7. Outlook of the number of staff required and efforts to improve the labor environment and conditions

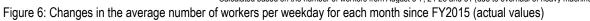
Securing appropriate staff long-term while thoroughly implementing workers' exposure dose control. Improving the work environment and labor conditions continuously based on an understanding of workers' on-site needs

#### Staff management

- The monthly average total of people registered for at least one day per month to work on site during the past quarter from March to May 2017 was approx. 12,100 (TEPCO and partner company workers), which exceeded the monthly average number of actual workers (approx. 9,400). Accordingly, sufficient people are registered to work on site.
- It was confirmed with the prime contractors that the estimated manpower necessary for the work in August 2017 (approx. 5,320 per day: TEPCO and partner company workers)\* would be secured at present. The average numbers of workers per day per month (actual values) were maintained, with approx. 5,500 to 7,000 since FY2014 (see Some works for which contractual procedures have yet to be completed were excluded from the estimate for August 2017.
- The number of workers from both within and outside Fukushima Prefecture has increased. The local employment ratio (TEPCO and partner company workers) as of June has remained at around 55%.
- The monthly average exposure dose of workers remained at approx. 0.81 mSv/month during FY2014, approx. 0.59 mSv/month during FY2015 and approx. 0.39 mSv/month\* during FY2016. (Reference: Annual average exposure dose 20 mSv/year  $\rightleftharpoons$  1.7 mSv/month.
- · For most workers, the exposure dose was sufficiently within the limit and allowed them to continue engaging in radiation work.



\* Calculated based on the number of workers from August 3-7, 24-28 and 31 (due to overhaul of heavy machines)



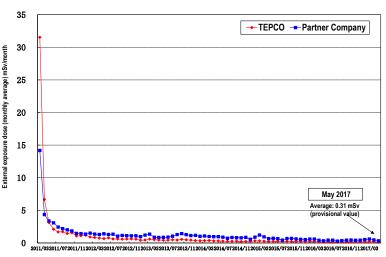


Figure 7: Changes in monthly individual worker exposure dose (monthly average exposure dose since March 2011)

#### Status of heat stroke cases

• In FY2017, three workers suffered heat stroke due to work and no worker had suffered light stroke (not requiring medical treatment) up until July 25. Continued measures will be taken to prevent heat stroke. (In FY2016, three workers had heat stroke due to work and no workers had light heat stroke up until the end of July.)

#### 8. Other

- Seismic safety assessment of the Unit 1 and 2 exhaust stack (final report)
- In April 2017, an inspection from the Unit 1 and 2 Turbine Building roofs, which became available by the improved work environment, was conducted for the exhaust stack of Units 1 and 2 in response to external requests.
- The inspection identified an additional breakage at a diagonal brace of around 45m on the east side.
- Parts including the additional breakage were reassessed for seismic safety. The assessment results of the upper structure and basement confirmed that the stack would not collapse in the design basis ground motion Ss-1-3. Dismantlement of the stack will be started within FY2018 as part of efforts to further reduce risk.

Below 1/4

Below 1/4

Below 1/30

Below 1/30

Below 1/10

Below 1/20

0.88

7.6

ND(17)

31

Below 1/8

Status of seawater monitoring within the port (comparison between the highest values in 2013 and the latest values) "The highest value" → "the latest value (sampled during July 17-25)"; unit (Bg/L); ND represents a value below the detection limit Sea side impermeable wall Source: TEPCO website Analysis results on nuclides of radioactive materials around Fukushima Daiichi Nuclear Cesium-134: 3.3 (2013/10/17)  $\rightarrow$  ND(0.29) Below 1/10 Power Station http://www.tepco.co.jp/nu/fukushima-np/f1/smp/index-j.html Silt fence Cesium-137: 9.0 (2013/10/17) → Below 1/5 Cesium-134: ND(0.50) Gross β: 74 (2013/ 8/19) → 18 Below 1/4 Cesium-134: 3.3 (2013/12/24)  $\rightarrow$  ND(0.60) Below 1/5 Cesium-137: 1.2 Tritium:  $(2013/8/19) \rightarrow ND(1.7)$ Below 1/30 Cesium-137: 7.3 (2013/10/11)  $\rightarrow$  ND(0.52)Below 1/10 Gross β: ND(16) Gross β:  $(2013/8/19) \rightarrow ND(16)$ Below 1/4 Tritium: ND(1.7) Tritium:  $(2013/8/19) \rightarrow ND(1.7)$  Below 1/40

Cesium-134: 4.4 (2013/12/24)  $\rightarrow$  ND(0.24)Below 1/10 Cesium-137: 10  $(2013/12/24) \rightarrow$ 2.3 Below 1/4 Gross β:  $(2013/7/4) \rightarrow ND(16)$ Below 1/3 Tritium:  $(2013/8/19) \rightarrow ND(1.7)$  Below 1/30 Cesium-134: 5.0 (2013/12/2)  $\rightarrow$  ND(0.31) Below 1/10

Cesium-137: 8.4 (2013/12/2) → 1.8 Below 1/4 Below 1/4 Gross β:  $(2013/8/19) \rightarrow ND(16)$ Tritium: Below 1/10 4.2  $(2013/8/19) \rightarrow$ 

Cesium-134: 2.8  $(2013/12/2) \rightarrow ND(0.47)$ Below 1/5 Cesium-137: 5.8 (2013/12/2)  $\rightarrow$  ND(0.58) Below 1/10 Gross β:  $(2013/8/19) \rightarrow ND(17)$ Below 1/2 Tritium:  $(2013/8/19) \rightarrow ND(2.7)$ Below 1/8

WHO

10,000

[Port entrance]

[East side in the port]

[West side in the port]

In front of shallow

draft quay ]

[Port center]

Cesium-134: 3.5 (2013/10/17)  $\rightarrow$  ND(0.30) Below 1/10 Cesium-137: 7.8 (2013/10/17) → Gross β: Tritium:

Unit 2

Cesium-134: 32 (2013/10/11) → South side Cesium-137: 73 (2013/10/11) → in the port Gross β: 320 (2013/8/12)  $\rightarrow$  ND(17)

> Tritium: From February 11, 2017, the location of the sampling point was shifted approx. 50 m south of the previous point due to the location shift of the silt

Unit 3

Cesium-134: ND(0.73) Cesium-137: 9.9 Gross B: 18 Tritium:

Unit 4

510 (2013/ 9/ 2) →

**79** (2013/ 8/19)  $\rightarrow$  ND(16)

 $(2013/8/19) \rightarrow ND(1.7)$ 

Cesium-134: 1.8 Cesium-137: 13 Gross B: 28 Tritium: 32

\* Monitoring commenced in or

Monitoring inside the sea-side

impermeable walls was finished

0.97

8.4

24

Cesium-134:

Cesium-137:

Gross B:

Tritium:

after March 2014.

Legal **Guidelines for** discharge **Drinking** limit **Water Qualit** 10 Cesium-134 60 10 90 Cesium-137 Strontium-90 (strongly 30 10 correlate with Gross β)

60.000

Cesium-134:  $5.3 (2013/8/5) \rightarrow ND(0.54)$  Below 1/9 8.6 (2013/8/ 5)  $\rightarrow$  ND(0.58) Below 1/10

[North side in the port ]

[In front of Unit intake]

Cesium-137: Gross β:  $(2013/7/3) \rightarrow ND(17)$ Below 1/2 Tritium: 340  $(2013/6/26) \rightarrow ND(1.7)$  Below 1/200

because of the landfill.

Note: The gross β measurement values include natural potassium 40 (approx. 12 Bg/L). They also include the contribution of yttrium 90, which radioactively balance strontium 90.

Summary of TEPCO data as of July 26, 2017

Tritium

1/2

## Status of seawater monitoring around outside of the port (comparison between the highest values in 2013 and the latest values)

Below 1/5

(The latest values sampled during July 17-25)

Unit (Bg/L); ND represents a value below the detection limit; values in ( ) represent the detection limit; ND (2013) represents ND throughout 2013

Northeast side of port entrance(offshore 1km)

Cesium-134: ND (2013)  $\rightarrow$  ND (0.68) Cesium-137:  $ND (2013) \rightarrow ND (0.58)$ Gross β:  $ND (2013) \rightarrow ND (17)$ Tritium:  $ND (2013) \rightarrow ND (1.8)$ 

Cesium-134: ND (2013)  $\rightarrow$  ND (0.64) Cesium-137: 1.6 (2013/10/18)  $\rightarrow$  ND (0.70) Below 1/2

ND (2013) Gross β:  $\rightarrow$  ND (17) Tritium: 6.4  $(2013/10/18) \rightarrow ND (1.8)$  Below 1/3

Cesium-134: ND (2013)  $\rightarrow$  ND (0.72) Cesium-137: ND (2013)  $\rightarrow$  ND (0.86)

Gross β: ND (2013)  $\rightarrow$  ND (17)

Tritium:  $4.7 (2013/8/18) \rightarrow ND (1.8)$  Below 1/2

North side of north breakwater(offshore 0.5km)

[North side of Unit 5 and 6 release outlet]

Cesium-134: 1.8 (2013/ 6/21)  $\rightarrow$  ND (0.70) Below 1/2 Cesium-137: 4.5 (2013/ 3/17)  $\rightarrow$  ND (0.59) Below 1/7

Gross B: 12  $(2013/12/23) \rightarrow$ 

Tritium:  $8.6 (2013/6/26) \rightarrow ND (1.7)$ 

Note: The gross β measurement values include natural potassium 40 (approx. 12 Bg/L).

They also include the contribution of yttrium 90, which radioactively balance strontium 90.

[Port entrance]

Cesium-134: 3.3 (2013/12/24) → ND (0.60) Below 1/5 Cesium-137: 7.3 (2013/10/11)  $\rightarrow$  ND (0.52) Below 1/10 Gross β:  $(2013/8/19) \rightarrow ND (16)$ Below 1/4 Tritium: 68  $(2013/8/19) \rightarrow ND (1.7)$ Below 1/40

Legal discharge for Drinking limit **Water Quality** Cesium-134 60 10 10 90 Cesium-137 Strontium-90 (strongly correlate with 30 10 Gross β) 60,000 10,000 Tritium

[Southeast side of port entrance(offshore 1km)]

Cesium-134: ND (2013)  $\rightarrow$  ND (0.67) Cesium-137: ND (2013)  $\rightarrow$  ND (0.61) Gross β:  $ND (2013) \rightarrow ND (17)$ Tritium:  $ND (2013) \rightarrow ND (1.8)$ 

[South side of south breakwater(offshore 0.5km)]

Cesium-134: ND (2013)  $\rightarrow$  ND (0.68) Cesium-137: ND (2013)  $\rightarrow$  ND (0.73) Gross β:  $ND (2013) \rightarrow ND (17)$ Tritium:  $ND (2013) \rightarrow ND (1.7)$ 

Cesium-134: ND (2013)  $\rightarrow$  ND (0.66) Cesium-137: 3.0 (2013/ 7/15)  $\rightarrow$  ND (0.68) Below 1/4 Gross β: 15  $(2013/12/23) \rightarrow 12$ 

Tritium:

 $1.9 (2013/11/25) \rightarrow ND (1.5)$ 

[Near south release outlet] Sea side impermeable wall Silt fence

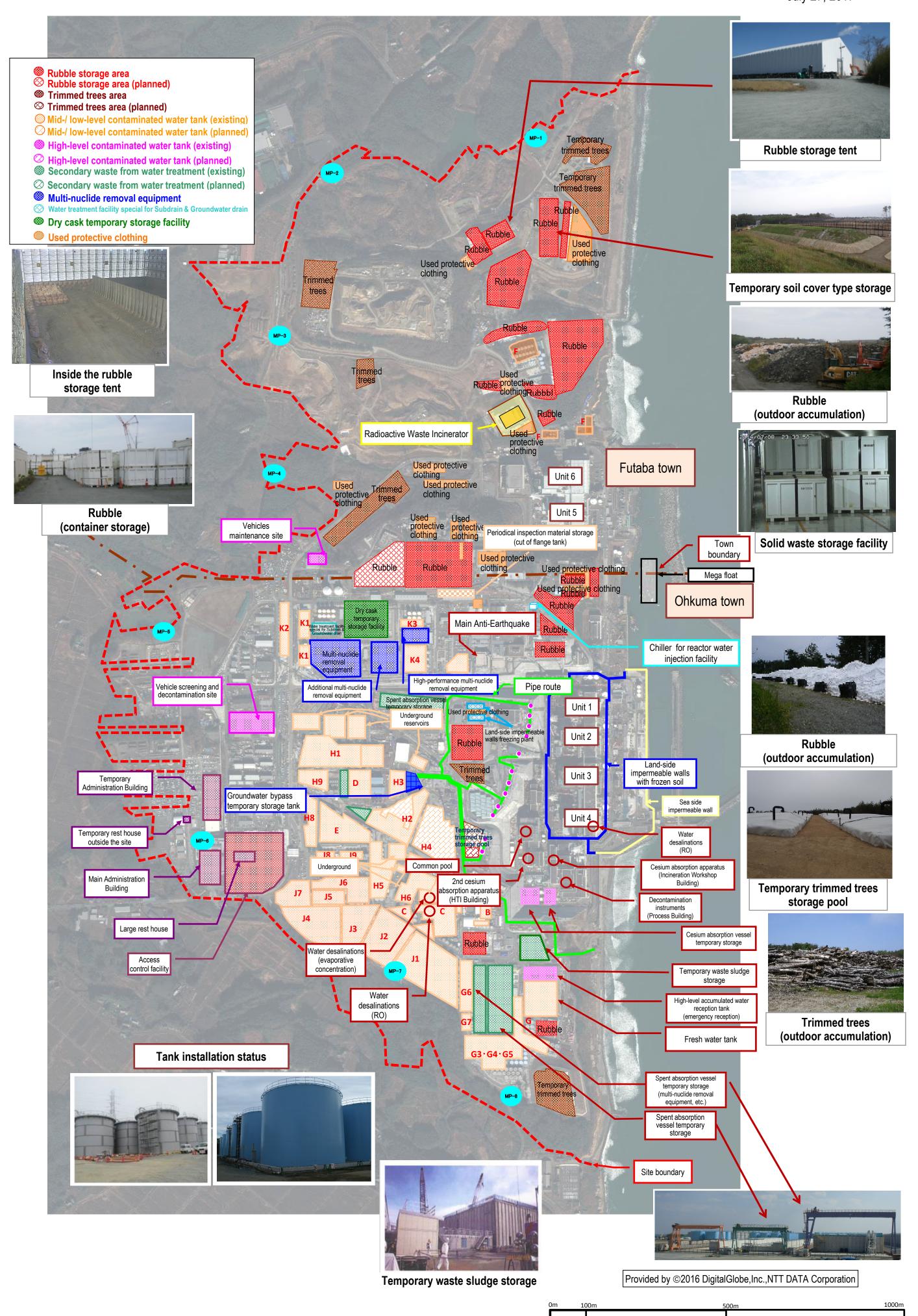
Note: Because safety of the sampling points was unassured due to the influence of Typhoon No. 10 in 2016, samples were taken from approx. 330 m south of the Unit 1-4 release outlet. From January 27, 2017, the location of the sampling point was also shifted approx. 280 m south of the Unit 1-4 release outlet.

Summary of TEPCO data as of June 28, 2017

Unit 2 Unit 3 Unit 4

Unit 1

# **TEPCO Holdings Fukushima Daiichi Nuclear Power Station Site**



**Immediate** target

Investigating the

Commence fuel removal from the Unit 1-3 Spent Fuel Pools

Decommissioning and Contaminated Water Treatment

## Unit 1

Regarding fuel removal from Unit 1 spent fuel pool, there is a plan to install a dedicated cover for fuel removal over the top floor of the Reactor Building (operating floor).

All roof panels and wall panels of the building cover were dismantled by November 10, 2016. Removal of pillars and beams of the building was completed on May 11. Modification of the pillars and beams (including windbreak sheets) will follow.

Prior to formulating a work plan for rubble removal, additional investigation into rubble status on the operating floor is underway.

Thorough monitoring of radioactive materials will continue.









Installing windbreak sheet, etc. (after dismantling wall panels)

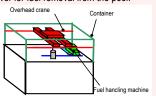
<Dismantling of wall panels>

Flow of building cover dismantling

#### Unit 2

To facilitate removal of fuel assemblies and debris in the Unit 2 spent fuel pool, the scope of dismantling and modification of the existing Reactor Building roofton was examined. From the perspective of ensuring safety during the work, controlling impacts on the outside of the power station, and removing fuel rapidly to reduce risks, we decided to dismantle the whole rooftop above the highest floor of the Reactor Building.

Examination of the following two plans continues: Plan 1 to share a container for removing fuel assemblies and debris from the pool; and Plan 2 to install a dedicated cover for fuel removal from the pool.



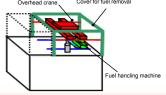


Image of Plan 2 Image of Plan 1

#### Unit 3

Prior to the installation of a cover for fuel removal, removal of large rubble from the spent fuel pool was completed in November 2015. To ensure safe and steady fuel removal, training of remote control was conducted at the factory using the actual fuel-handling machine which will be installed on site (February - December 2015).

Measures to reduce dose on the Reactor Building top floor (decontamination, shields) were completed in December 2016. Installation of a cover for fuel removal and a fuel-handling machine is underway from January 2017.



Installation of a cover for fuel removal (photo taken on July 26, 2017)

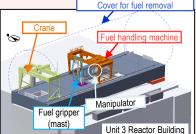


Image of entire fuel handling facility inside the cover



Image of the cover for fuel removal

#### Unit 4

In the Mid- and Long-Term Roadmap, the target of Phase 1 involved commencing fuel removal from inside the spent fuel pool (SFP) of the 1st Unit within two years of completion of Step 2 (by December 2013). On November 18, 2013, fuel removal from Unit 4, or the 1st Unit, commenced and Phase 2 of the roadmap

On November 5, 2014, within a year of commencing work to remove the fuel, all 1,331 spent fuel assemblies in the pool had been transferred. The transfer of the



Fuel removal status

remaining non-irradiated fuel assemblies to the Unit 6 SFP was completed on December 22. 2014. (2 of the non-irradiated fuel assemblies were removed in advance in July 2012

This marks the completion of fuel removal from the Unit 4 Reactor Building. Based on this experience, fuel assemblies will be removed from Unit 1-3 pools.

> \* A part of the photo is corrected because it includes sensitive information related to physical protection.

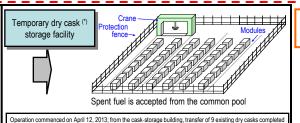
#### Common pool



An open space will be maintained in the common pool (Transfer to the temporary dry cask storage facility)

#### Progress to date

- The common pool has been restored to a condition allowing it to re-accommodate fuel to be handled (November 2012)
- Loading of spent fuel stored in the common pool to dry casks commenced (June 2013)
- · Fuel removed from the Unit 4 spent fuel pool began to be received (November 2013)



(May 21, 2013); fuel stored in the common pool sequentially transferred

(\*) Cask: Transportation container for samples and equipment, including radioactive materials.

Secretariat of the Team for Countermeasures for Decommissioning and Contaminated Water Treatment

#### Investigation into TIP Room of the Unit 1 Reactor Building

- To improve the environment for future investigations inside the PCV, etc., an investigation was conducted from September 24 to October 2, 2015 at the TIP Room, the investigation of dose rate and contamination distribution was conducted through a hole drilled from the walkway of the Turbine Building. where the dose was low)
- The investigative results identified high dose at X-31 to 33 penetrations(\*2) (instrumentation penetration) and low dose at
- · As it was confirmed that work inside the TIP room would be available, the next step will include identification of obstacles which will interfere the work inside the TIP Room and formulation of a plan for dose reduction.

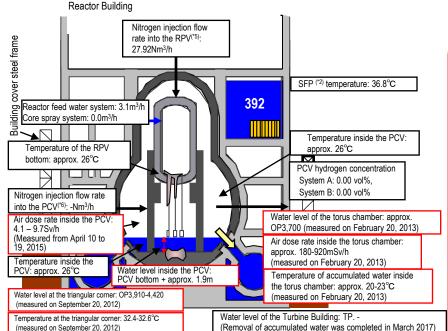
#### Unit 1

**Immediate** 

target

Air dose rate inside the Reactor Building:

Max. 5.150mSv/h (1F southeast area) (measured on July 4, 2012)



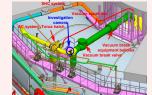
\* Indices related to the plant are values as of 11:00. July 26, 2017

		··· , ·· , · ,	
	1st (Oct 2012)	- Acquiring images - Measuring air temperature and dose rate - Measuring water level and temperature - Sampling accumulated water - Installing permanent monitoring instrumentation	
Investigations inside PCV	2nd (Apr 2015)	Confirming the status of PCV 1st floor - Acquiring images - Measuring air temperature and dose rate - Replacing permanent monitoring instrumentation	
mode i ev	3 <sup>rd</sup> (Mar 2017)	Confirming the status of PCV 1st basement floor - Acquiring images - Measuring and dose rate - Sampling deposit - Replacing permanent monitoring instrumentation	
Leakage points from PCV	FOW vent pipe vacuum break line bellows (identified in May 2014)		

#### Investigation in the leak point detected in the upper part of the Unit 1 Suppression Chamber (S/C(\*3))

Investigation in the leak point detected in the upper part of Unit 1 S/C from May 27, 2014 from one expansion joint cover among the lines installed there. As no leakage was identified from other parts, specific methods will be examined to halt the flow of water and repair the PCV.





Leak point

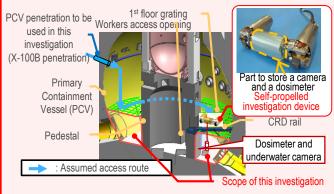
Image of the S/C upper part investigation

#### Status of investigation inside the PCV

Prior to fuel debris removal, an investigation inside the PCV will be conducted to inspect the status there including the location of fuel debris.

#### [Investigative outline]

- In April 2015, a device, which entered the inside of the PCV through a narrow access opening (bore: φ 100 mm), collected information such as images and airborne dose inside the PCV 1st floor.
- In March 2017, the investigation using a self-propelled investigation device, conducted to inspect the spreading of debris to the basement floor outside the pedestal, took images of the PCV bottom status for the first time. The status inside the PCV will continue to be examined based on the collected image and dose data.



<Image of investigation inside the PCV>

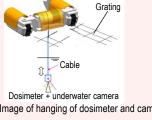


Image of hanging of dosimeter and camera



Image near the bottom

#### Capturing the location of fuel debris inside the reactor by measurement using muons

Period	Evaluation results	
Feb - May 2015	Confirmed that there was no large fuel in the reactor core.	

- (\*1) TIP (Traversing In-core Probe)
- (\*2) Penetration: Through-hole of the PCV
- (\*3) S/C (Suppression Chamber): Suppression pool, used as the water source for the emergent core cooling system
- (\*4) SFP (Spent Fuel Pool):
- (\*5) RPV (Reactor Pressure Vessel)
- (\*6) PCV (Primary Containment Vessel)

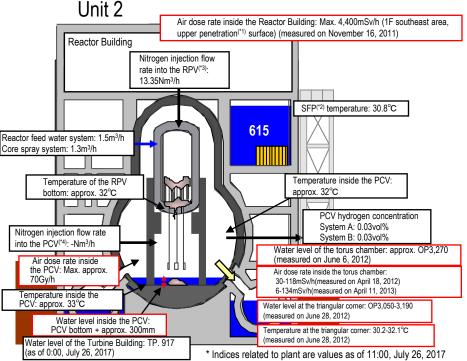
Immediate target

Identify the plant status and commence R&D and decontamination toward fuel debris removal

Secretariat of the Team for Countermeasures for Decommissioning and Contaminated Water Treatment 3/6

#### Installation of an RPV thermometer and permanent PCV supervisory instrumentation

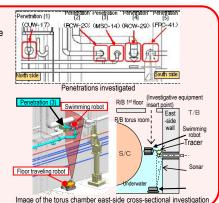
- (1) Replacement of the RPV thermometer
- As the thermometer installed at the Unit 2 RPV bottom after the earthquake had broken in February 2014, it was excluded from the monitoring thermometers.
- On April 2014, removal of the broken thermometer failed and was suspended. Rust-stripping chemicals were injected and
  the broken thermometer was removed on January 2015. A new thermometer was reinstalled on March. The thermometer
  has been used as a part of permanent supervisory instrumentation since April.
- (2) Reinstallation of the PCV thermometer and water-level gauge
- Some of the permanent supervisory instrumentation for PCV could not be installed in the planned locations due to interference with existing grating (August 2013). The instrumentation was removed on May 2014 and new instruments were reinstalled on June 2014. The trend of added instrumentation will be monitored for approx. one month to evaluate its validity.
- The measurement during the installation confirmed that the water level inside the PCV was approx. 300mm from the hoftom



(as of 0:00, Jul	y 26, 2017)	* Indices related to plant are values as of 11:00, July 26, 2017		
	1st (Jan 2012)	- Acquiring images - Measuring air temperature		
Investigations inside PCV	2nd (Mar 2012)	- Confirming water surface - Measuring water temperature - Measuring dose rate		
	3rd (Feb 2013 – Jun 2014) - Acquiring images - Sampling accumulated water - Measuring water level - Installing permanent monitoring instrumentation			
	4th (Jan – Feb 2017)	- Acquiring images - Measuring dose rate - Measuring air temperature		
Leakage points from PCV				

#### Investigative results on torus chamber walls

- The torus chamber walls were investigated (on the north side of the east-side walls) using equipment specially developed for that purpose (a swimming robot and a floor traveling robot).
- At the east-side wall pipe penetrations (five points), "the status" and "existence of flow" were checked.
- A demonstration using the above two types of underwater wall investigative equipment showed how the equipment could check the status of penetration.
- Regarding Penetrations 1 5, the results of checking the sprayed tracer (\*5) by camera showed no flow around the penetrations. (investigation by the swimming robot)
- Regarding Penetration 3, a sonar check showed no flow around the penetrations. (investigation by the floor traveling robot)

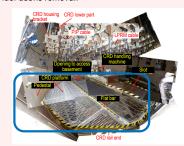


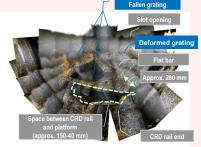
#### Status of investigation inside the PCV

Prior to fuel debris removal, an investigation inside the PCV will be conducted to inspect the status there including the location of fuel debris.

[Investigative outline]

- A robot, injected from Unit 2 X-6 penetration(\*1), will access the inside of the pedestal using the CRD rail. [Progress status]
- As manufacturing of shields necessary for dose reduction around X-6 penetration was completed, a hole was made in December 2016 at the PCV penetration from which a robot will be injected.
- On January 26 and 30, 2017, a camera was inserted from the PCV penetration to inspect the status of the CRD replacement rail on which the robot will travel. On February 9, deposit on the access route of the selfpropelled investigative device was removed and on February 16, the inside of the PCV was investigated using the device.
- The results of this series of investigations confirmed fallen and deformed gratings and a quantity of deposit inside the pedestal. The evaluation results of the collected information will be utilized in considering the policy for fuel debris removal.





(Reference) Inside the Unit 5 pedestal

(\*4) PCV (Primary Containment Vessel)

Scope of investigation inside the PCV

(\*5) Tracer: Material used to trace the fluid flow. Clay particles

Capturing the location of fuel debris inside the reactor by measurement using muons

Period	Evaluation results
Mar – Jul 2016	Confirmed the existence of high-density materials, which was considered as fuel debris, at the bottom of RPV, and in the lower part and the outer periphery of the reactor core. It was assumed that a large part of fuel debris existed at the bottom of RPV.

(\*1) Penetration: Through-hole of the PCV (\*2) SFP (Spent Fuel Pool) (\*3) RPV (Reactor Pressure Vessel)

Investigations

inside PCV

Leakage points

from PCV

1st (Oct - Dec 2015)

Main steam pipe bellows (identified in May 2014)

Identify the plant status and commence R&D and decontamination toward fuel debris removal

Secretariat of the Team for Countermeasures for Decommissioning and Contaminated Water Treatment

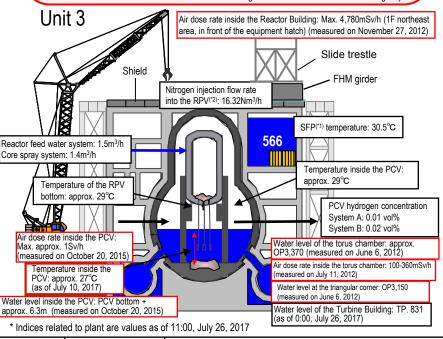
#### Water flow was detected from the Main Steam Isolation Valve\* room

On January 18, 2014, a flow of water from around the door of the Steam Isolation Valve room in the Reactor Building Unit 3 1st floor northeast area to the nearby floor drain funnel (drain outlet) was detected. As the drain outlet connects with the underground part of the Reactor Building, there is no possibility of outflow from the building.

From April 23, 2014, image data has been acquired by camera and the radiation dose measured via pipes for measurement instrumentation, which connect the air-conditioning room on the Reactor Building 2nd floor with the Main Steam Isolation Valve Room on the 1st floor. On May 15, 2014, water flow from the expansion joint of one Main Steam Line was detected.

This is the first leak from PCV detected in the Unit 3. Based on the images collected in this investigation, the leak volume will be estimated and the need for additional investigations will be examined. The investigative results will also be utilized to examine water stoppage and PCV repair methods

\* Main Steam Isolation Valve: A valve to shut off the steam generated from the Reactor in an emergency



Acquiring images - Measuring air temperature and dose rate

Measuring water level and temperature - Sampling accumulated water

Installing permanent monitoring instrumentation (scheduled for December 2015)

Investigative results into the Unit 3 PCV equipment hatch using a small investigation device

- As part of the investigation into the PCV to facilitate fuel debris removal, the status around the Unit 3 PCV equipment hatch was investigated using a small self-traveling investigation device on November 26. 2015.
- · Given blots such as rust identified below the water level inside the PCV, there may be a leakage from the seal to the extent of bleeding. Methods to investigate and repair the parts.

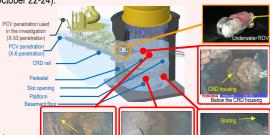


#### Investigation inside the PCV

Prior to removing fuel debris, the inside of the Primary Containment Vessel (PCV) was investigated to identify the status there including the location of the fuel debris.

[Investigative outline]
• The status of X-53 penetration('4), which may be under the water and which is scheduled for use to investigate the inside of the PCV, was investigated using remote-controlled ultrasonic test equipment. The results showed that the penetration was not under the water (October 22-24).

- For the purpose of confirming the status inside the PCV, an investigation device was inserted into the PCV from X-53 penetration on October 20 and 22, 2015 to obtain images. data of dose and temperature and sample accumulated water. No damage was identified on the structure and walls inside the PCV and the water level was almost identical with the estimated value. In addition, the dose inside the PCV was confirmed to be lower than in other Units.
- In July 2017, the inside of the PCV was investigated using the underwater ROV (remotely operated underwater vehicle) to inspect the inside of the pedestal. The investigation identified several fallen obstacles and deposits, such as supposed solidified molten materials and grating, inside the pedestal.
- Image data collected in the investigation will be analyzed to identify the detailed status inside the pedestal.



Below the CRD housing

Status inside the pedestal

<Glossary> (\*1) SFP (Spent Fuel Pool)

(\*2) RPV (Reactor Pressure Vessel)

(\*3) PCV (Primary Containment Vessel)

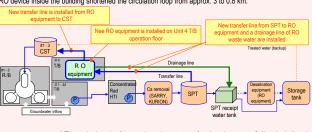
(\*4) Penetration: Through-hole of the PCV

#### Immediate target

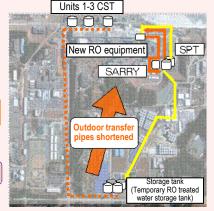
Stably continue reactor cooling and accumulated water treatment, and improve reliability

## Work to improve the reliability of the circulation water injection cooling system and pipes to transfer accumulated water.

- Operation of the reactor water injection system using Unit 3 Condensate Storage Tank (CST) as a water source commenced (from July 5, 2013). Compared to the previous systems, the reliability of the reactor water injection system was enhanced, e.g. by increasing the amount of water-source storage and enhancing durability.
- To reduce the risk of contaminated-water leakage, the circulation loop was shortened by installing a
  reverse osmosis (RO) device in the Unit 4 Turbine Building within the circulation loop, comprising the
  transfer of contaminated water, water treatment and injection into the reactors. Operation of the installed
  RO device started from October 7 and 24-hour operation started from October 20. Installation of the new
  RO device inside the building shortened the circulation loop from approx. 3 to 0.8 km.



⑤Land-side impermeable wall



\*The entire length of contaminated water transfer pipes is approx. 2.1km, including the transfer line of surplus water to the upper heights (approx. 1.3km)

#### Progress status of dismantling of flange tanks

To facilitate replacement of flange tanks, dismantling of flange tanks started in H1 east/H2
areas in May 2015. Dismantling of all flange tanks was completed in H1 east area (12 tanks)
in October 2015, in H2 area (28 tanks) in March 2016 and in H4 area (56 tanks) in May 2017.
Dismantling of flange tanks in H3, H5 and B areas is underway.





Start of dismantling in H1 east area

After dismantling in H1 east area

#### Completion of purification of contaminated water (RO concentrated salt water)

Contaminated water (RO concentrated salt water) is being treated using seven types of equipment including the multi-nuclide removal equipment (ALPS). Treatment of the RO concentrated salt water was completed on May 27, 2015, with the exception of the remaining water at the tank bottom. The remaining water will be treated sequentially toward dismantling the tanks.

The strontium-treated water from other facilities than the multi-nuclide removal equipment will be re-purified in the multi-nuclide removal equipment to further reduce risks.

Reducing groundwater inflow by pumping sub-drain water

#### Preventing groundwater from flowing into the Reactor Buildings

# Drainage of groundwater by operating the sub-drain pump Pumping well | 3 | Croundwater | V | Groundwater | G

To reduce groundwater flowing into the buildings, pumping-up of groundwater from wells (subdrains) around the buildings started on September 3, 2015. Pumped-up groundwater was purified at dedicated facilities and released after TEPCO and a third-party organization confirmed that its quality met operational targets.

## Via a groundwater bypass, reduce the groundwater level around the Building and groundwater inflow into the Building

Measures to pump up groundwater flowing from the mountain side upstream of the Building to reduce the groundwater inflow (groundwater bypass) have been implemented.

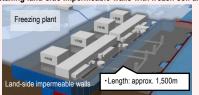
The pumped up groundwater is temporarily stored in tanks and released after TEPCO and a third-party organization have confirmed that its quality meets operational targets.

Through periodical monitoring, pumping of wells and tanks is operated appropriately.

At the observation holes installed at a height equivalent to the buildings, the trend showing a decline in groundwater levels is checked.

The analytical results on groundwater inflow into the buildings based on existing data showed a declining trend.

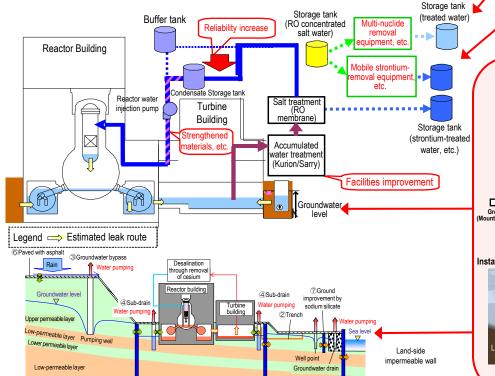
#### Installing land-side impermeable walls with frozen soil around Units 1-4 to prevent the inflow of groundwater into the building



To prevent the inflow of groundwater into the buildings, installation of impermeable walls on the land side is planned.

Freezing started on the sea side and at a part of the mountain side from March 2016 and at 95% of the mountain side from June 2016. On the sea side, the underground temperature declined 0°C or less throughout the scope requiring freezing except for the unfrozen parts under the seawater pipe trenches and the areas above groundwater level in October 2016.

Freezing started for two of seven unfrozen sections on the mountain side from December 2016, and four of the remaining five unfrozen sections from March 2017.



⑤Land-side impermeable wall

®Sea-side impermeable wal

#### **Immediate** targets

Reduce the effect of additional release from the entire power station and radiation from radioactive waste (secondary water treatment waste, rubble, etc.) generated after the accident, to limit the effective radiation dose to below 1mSv/year at the site boundaries.

G Expanded

1st - 2nd solid waste

storage facilities

Prevent contamination expansion in sea, decontamination within the site

9th solid waste storage facilities

Rubble storage area Trimmed trees storage area

Sludge storage area

Rubble storage area (planned) Trimmed trees storage area (planned)

Cesium absorption vessel storage area

Sludge storage area (before operation)

Concentrated waste liquid storage area

Used protective clothing storage area

3rd - 8th solid waste storage facilities

Main Anti-Earthquake Building

#### Optimization of radioactive protective equipment

Based on the progress of measures to reduce environmental dosage on site, the site is categorized into two zones: highly contaminated area around Unit 1-4 buildings, etc. and other areas to optimize protective equipment according to each category aiming at improving safety and productivity by reducing load during work.

From March 8, 2016, limited operation started in consideration of workers' load. From March 30, 2017 the G Zone is expanded.



		Provided by Japan Space Imaging, (C) DigitalSlobe
R zone	Y zone	G zone
(Anorak area)	(Coverall area)	(General wear)
Full-face mask	Full-face or half-face masks	Disposable disposable mask
Anorak on coverall		
Or double coveralls	Coverall	General*3 Dedicated on-site wear

- \*1 For works in buildings including water-treatment facilities [multi-nuclide removal equipment etc.] (excluding site visits), wear a full-face mask.
- \*2 For works in tank areas containing concentrated salt water or Sr-treated water (excluding works not handling concentrated salt water, etc., patrol, on-site investigation for work planning,
- and site visits) and works related to tank transfer lines, wear a full-face mask. \*3 Specified light works (patrol, monitoring, delivery of goods brought from outside, etc.

## Installation of dose-rate monitors

To help workers in the Fukushima Dajichi Nuclear Power Station precisely understand the conditions of their workplaces, a total of 86 dose-rate monitors were installed by January 4, 2016.

These monitors allow workers to confirm real time on-site dose rates at their workplaces.

Workers are also able to check concentrated data through large-scale displays installed in the Main Anti-Earthquake Building and the access control



Installation of Dose-rate monitor

#### Installation of sea-side impermeable walls

To prevent the outflow of contaminated water into the sea, sea-side impermeable walls have been installed.

Following the completed installation of steel pipe sheet piles on September 22, 2015, connection of these piles was conducted and connection of sea-side impermeable walls was completed on October 26, 2015. Through these works, closure of sea-side impermeable walls was finished and the contaminated water countermeasures have been greatly advanced.



Installation of steel pipe sheet piles for sea-side impermeable wall

#### Status of the large rest house

A large rest house for workers was established and its operation commenced on May 31, 2015.

Spaces in the large rest house are also installed for office work and collective worker safety checks as well as taking rest.

On March 1, 2016 a convenience store opened in the large rest house. On April 11, operation of the shower room started. Efforts will continue to improve convenience of workers.

