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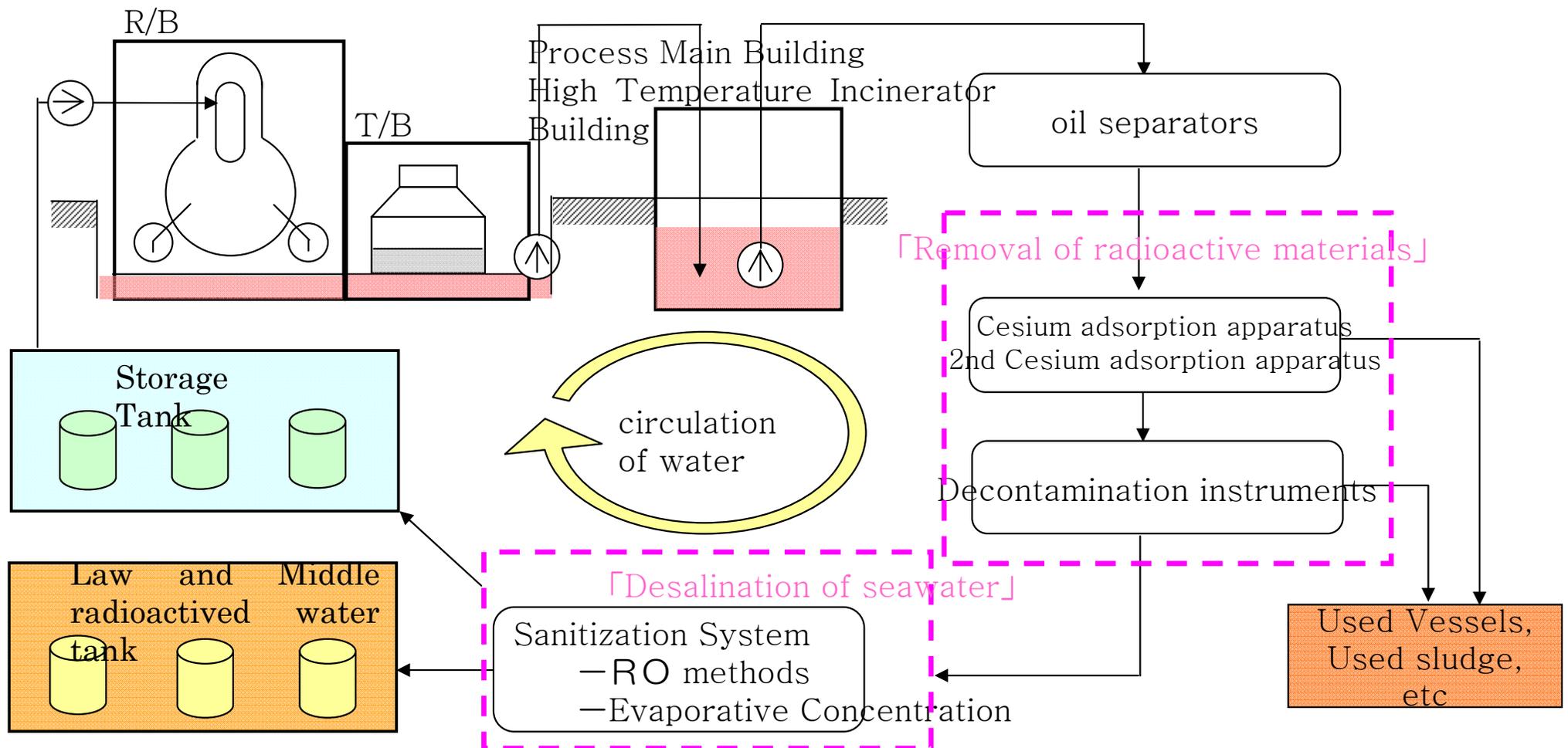
< Reference >  
October 22, 2011  
Tokyo Electric Power Comapny

Effort for treating radioactive accumulated water

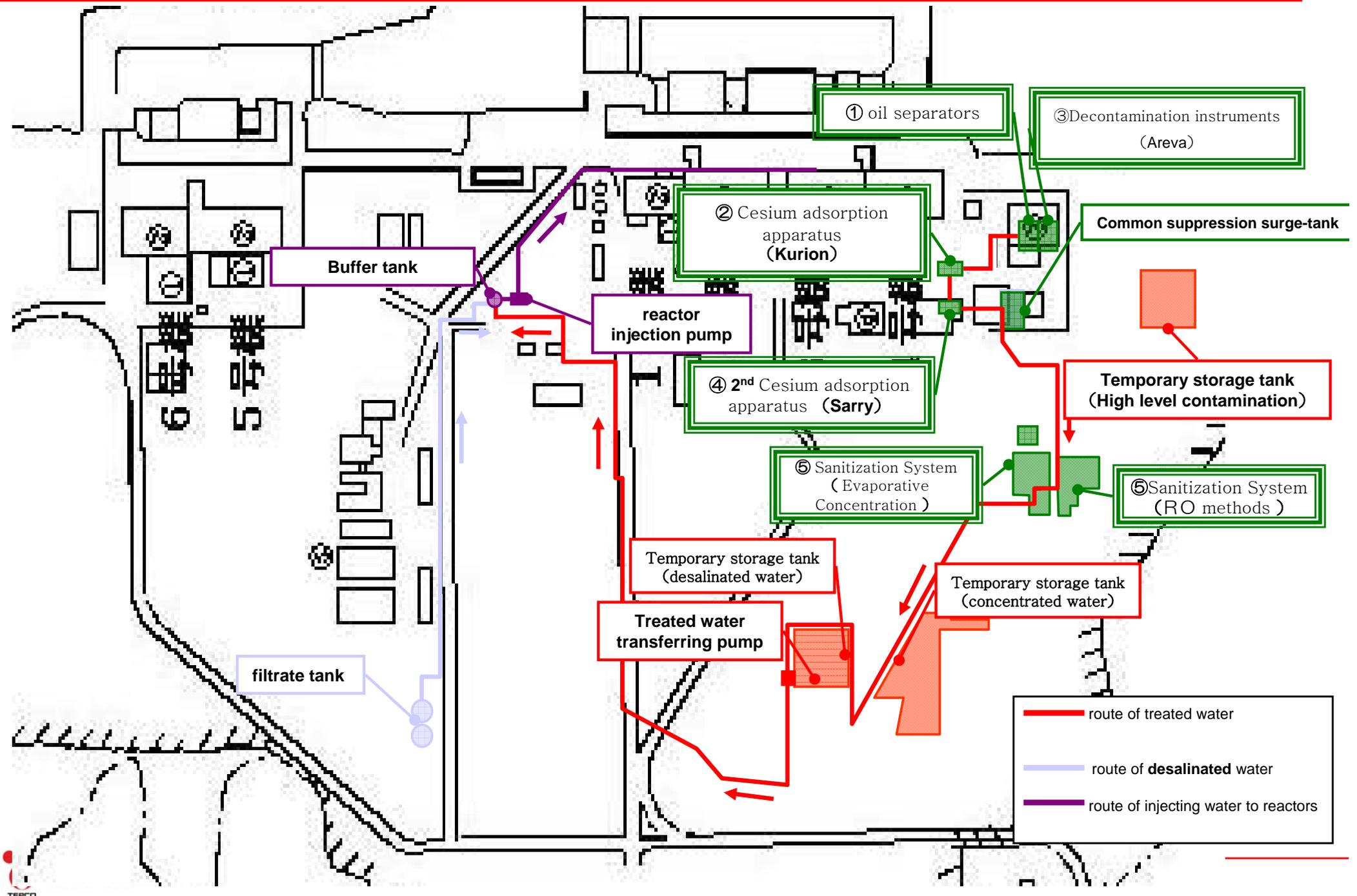
~Outline Version~

# Summary

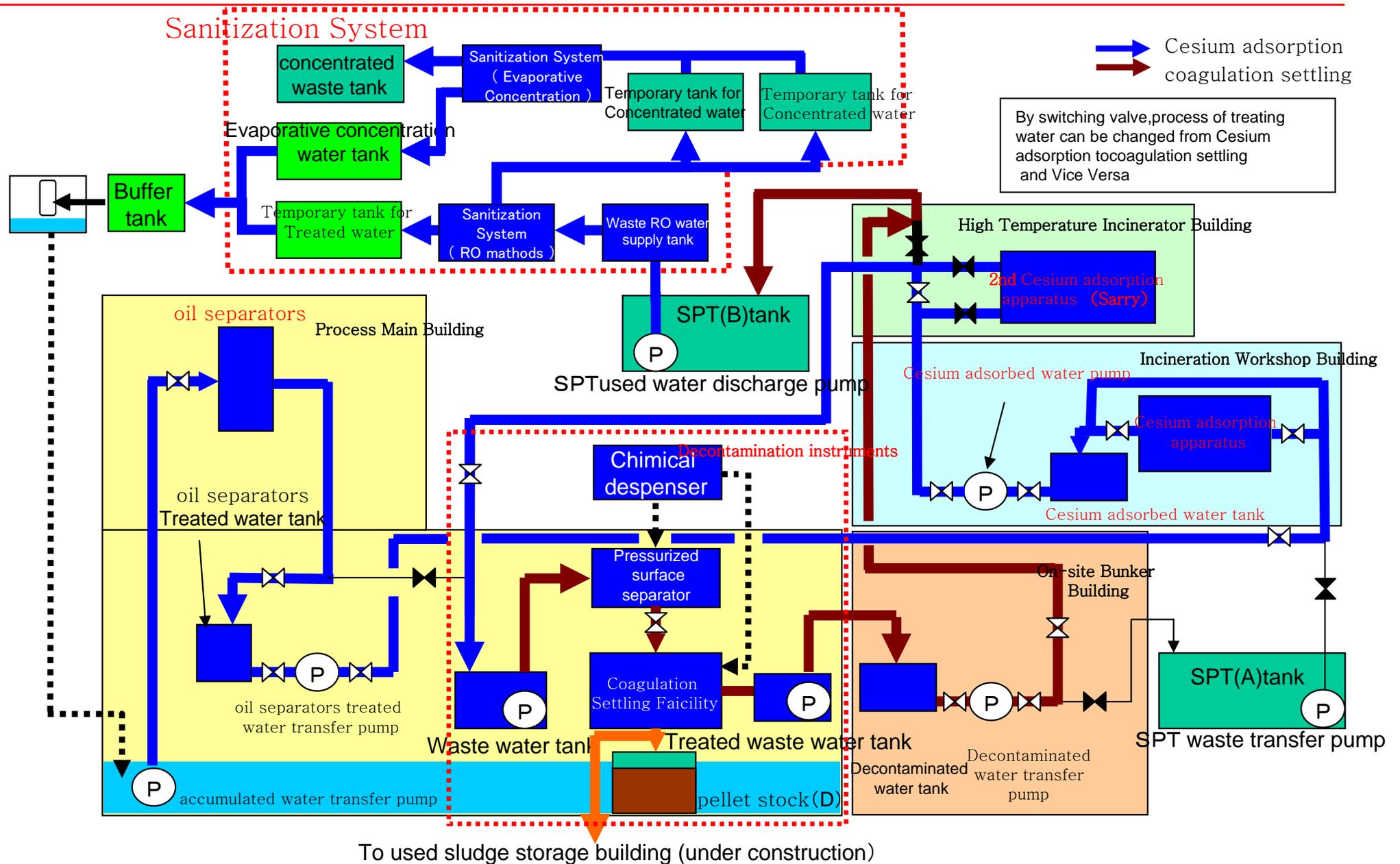
- To make the reactors be cold shutdown, we plan to establish "Circulation cooling of reactors by circulating water cooling" system that treat the radioactive water accumulated in the buildings and reuse as a injecting water to reactors.
- "removal of radioactive materials" and "desalinations" constitute the sanitization system for radioactive accumulated water



# Layout of water treatment system



# The system of radioactive accumulated water treatment



Water flow: Process Main Building → oil separators → Cesium adsorption apparatus (2nd Cesium adsorption apparatus) → Coagulation Settling Facility → Sanitization System

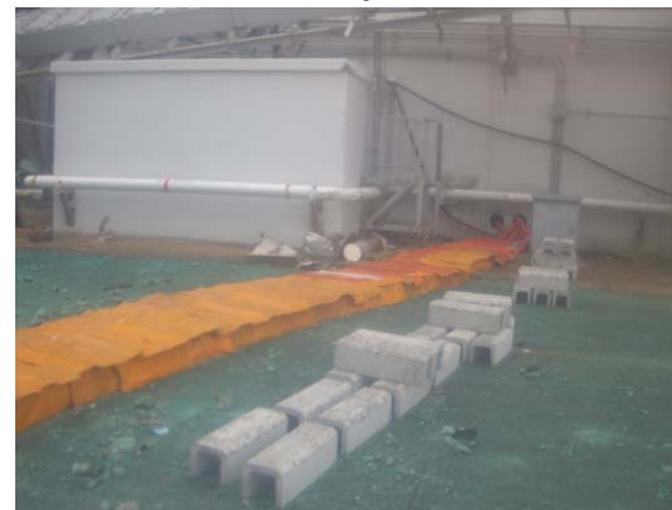
# Installation status of accumulated water transfer hose



Installation status of the hose  
(T/B~Centralized Radiation Waste Treatment Facility) No1



Installation status of the hose  
(T/B~Centralized Radiation Waste Treatment Facility) No2



Installation status of the hose  
(T/B~Centralized Radiation Waste Treatment Facility) No3

# ① Oil separators

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Appearance of oil separators



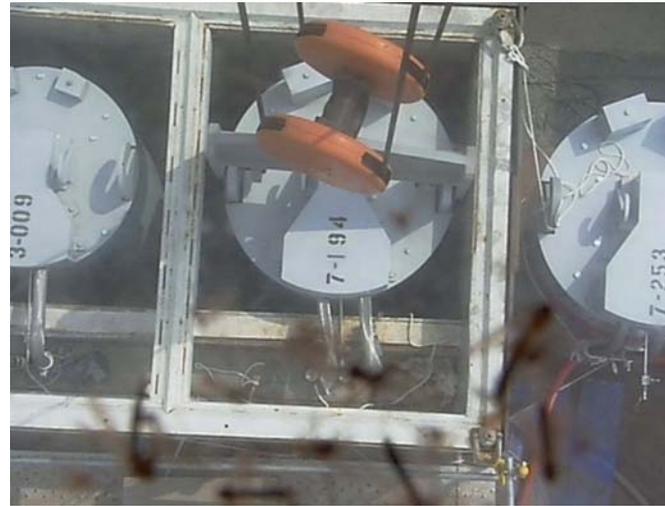
Inside of oil separators

## ②Cesium adsorption apparatus (Kurion)

- Using zeolite nature of ion exchange, the system adsorb radioactive materials such as cesium and strontium to sanitize contaminated water



skid



Replacing vessels



Manipulating the replacement of vessels

### ③ Decontamination instruments (Areva)

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Appearance of Decontamination instruments



Chemical tank

## ④ 2<sup>nd</sup> Cesium adsorption apparatus (Sally)

- The system lead the contaminated water through Cesium which adsorb radioactive materials
- Operate the system with replacing vessels at periodic intervals
- Using the know how earned by Cesium adsorption apparatus



2nd Cesium adsorption apparatus No1



2nd Cesium adsorption apparatus No2

## ④ 2<sup>nd</sup> Cesium adsorption apparatus (Sally) (Placing vessels)



2nd Cesium adsorption apparatus (carrying vessel into building)



2nd Cesium adsorption apparatus (Placing vessel in position)

## ⑤Water desalinations (RO/Evaporative concentration)

- RO method system uses ordinal water desalinations.
- Evaporative concentration apparatus desalinizes concentrated water, which was treated by RO method system before, by evaporating the water
- It is not expected that the system decontaminates radioactive materials in contaminated water.



Water Desalinations (RO module)



Water Desalinations (filtering apparatus)

## ⑤ Water desalinations (RO/Evaporative concentration)

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Evaporative concentration apparatus No1



Evaporative concentration apparatus No2

# Water desalinations (RO) concentrated water tank

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RO concentrated water storage tank No1



RO concentrated water storage tank No2



RO concentrated water storage tank No3

# Controlling accumulated water recovering and processing

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Appearance of control room



Inside of control room

# Controlling accumulated water recovering and processing

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Monitors (Main Anti-Earthquake Building)



Kurion Areva Control Room